

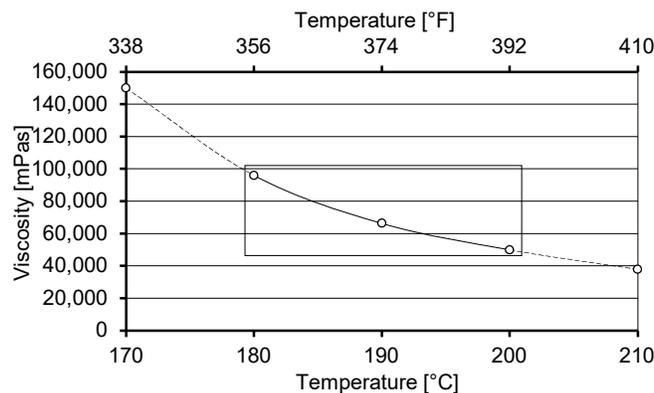
Application: Hot melt for HOLZ-HER cartridge edgebanders. Suitable for solid wood, veneer, primed HPL, PVC, ABS and resinated paper edgebands.

Characteristics/ Directions for use: Medium viscosity hot melt with high heat resistance and good cold flexibility. Excellent color and heat stability in the melt.

Tested according to manufacturer's test methods. Customer trials are recommended.

Application Temp.: 180-200°C (356-392°F)
 Feed Speed: roller application: 18-60 m/min (50-180 ft/min)
 nozzle application: 10-40 m/min (30-120 ft/min)

Technical Data: Density [g/cm³]: approx. 1.05 (8.7 lbs./gal.)
 Softening point: approx. 105°C (221°F) Ring & Ball
 Appearance: Natural but Drys Clear



Cleaning: Preliminary cleaning while hot by scraping with a spatula.

Storage: May be stored in properly closed original containers, cool and dry (15-25°C (59-77°F)). Best before date, please refer to label on the packaging unit.

Packaging: In cartons of 26.88 lbs. net; 48 cartridges per carton.

Remarks: For further information concerning handling, transport and disposal, please refer to the Safety Data Sheet. Our information on this data sheet is based on test results from our laboratories as well as on experience gained in the field by our customers. It can, however, not cover all parameters for each specific application and is therefore not binding for us. The information given in this leaflet represents neither a performance guarantee nor a guarantee of properties, nature, condition, state or quality. No liability may be derived from these indications nor from the recommendations made by our free technical advisory service.

Any user of TopMelt adhesives must test the adhesive(s) for suitability in each individual application, performing such tests in connection with the first use of a sample as well as all subsequent modifications during any ongoing production.

In addition to such other tests the users of our adhesives deem appropriate to ensure suitable bonding, all users of TopMelt adhesives should test the adhesives for suitability on original parts equal to normal processing conditions. The adhesive bond should then also be tested and assessed by subjecting it to the actual stress and conditions it will undergo in its intended use. ALL OF THESE TESTS ARE ABSOLUTELY NECESSARY AND MUST BE PERFORMED.